



GREAT MOMENTS in HISTORY

In 1395 Philip the Bold (France's Duchy of Burgundy) had legislation promulgated in support of the Pinot Noir grape.

The legislation denounced the Gamay grape, banned further planting of it, and ordered that all such vines be cut down within a month and uprooted by the following Easter.



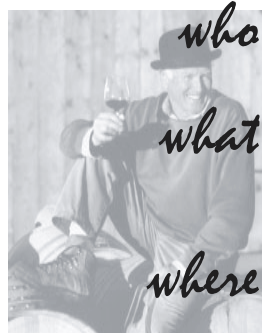
In 1623/24 the Virginia House of Burgesses, (first elected legislative body

in America) passed laws which required all settlers in the colony to set aside land for planting 20 grape vines and 4 mulberry trees for every male over the age of twenty.

You're Invited!



Winemakers Bill Cates and Jeff Fink invite you to attend Tantara's annual SPRING OPEN HOUSE, Sunday, May 16th from Noon to 4:00 PM. Mark your calendar — those of you who have attended in the past know — this is THE EVENT.



Friends of Tantara

Wine Tasting , BBQ, Art Show
by *Guendolyn Cates & Live*
Music by the **Stingrays** from
Los Angeles

where

Tantara Winery
4747 Ontiveros Lane
Santa Maria

when

Sunday, May 16
Noon to 4 pm

how much

\$15 per person

Contact Tantara for more information
(805) 938-5050 / tantara@tantarawinery.com
www.tantarawinery.com

DIRECTIONS TO THE WINERY:

Take Highway 101 to Santa Maria. Exit at Betteravia Road, go East for 7 miles to the fork, bear left, go 0.9 (nine tenths) mile to Bien Nacido Vineyard. Look for the sign and street number - 4705 on the left. Turn left at the sign and go 1.25 miles on the paved road through the vineyard to the winery.



TANTARA Winery

4747 Ontiveros Lane
Santa Maria, CA 93454

TANTARA Winery



April 2004

In January and February we bottled 11 different Pinot Noirs and 4 Chardonnays. That is a lot of unique wines for a small winery. So, you may be wondering, why do we do it? Why not keep life simple and produce a couple of wines?

Well, there's always variety being the spice of life. But mostly we are curious about Nature and how those spindly looking vines could produce such an amazing assortment of flavors depending upon where they are grown, their rootstocks and their clonal variations. So not only do we grow our own grapes from a variety of clones on a variety of sites at Bien Nacido we also seek the finest quality grapes from other growers.

There are, as you probably know, about 200 clonal variations of the Pinot Noir grape. (The word "clone" comes from the Greek word for "twig" and means a distinct subtype within a winegrape variety.) We have selected for our own vineyards five clones along with several rootstocks that we believe provide the flavors that best represent Pinot Noir in our viticultural area.

For vineyard locations, we like sites where the land seems alive with forces seen and unseen.



Okay, so we use a little intuition. You know it's the right site when you stand on it.

For those of you who are up on your clonal varieties here's what we've selected:

Wadenswil 2a, Dijon 115, 667, and 777.

Then we have that old workhorse, Pommard along with the elusive Mt. Eden clone. From each of these clones

we discover unique flavors, which, come blending time, provides us with a delightful challenge. It's like having an Allstar team you're trying to get to play together. Well, we got the teams assembled and they are playing together beautifully.

The '02 vintage offers some alluring wines of seamless complexity. More concentrated than some previous vintages these are wines for drinking now or holding.



May Release:

'02 Bien Nacido Chardonnay

(From our estate grown grapes and selected sites at Bien Nacido Vineyard)

'02 Dierberg Vineyard Chardonnay

(From the smallest berries some intense Chardonnay)

'02 Santa Maria Valley Pinot Noir

(A blend from BNV, Solomon Hills, and Dierberg Vineyards.)

'02 Bien Nacido Pinot Noir *(From 31 year old vines that produce more elegant wines with each*

passing year.)

'02 Bien Nacido Pinot Noir – Adobe

(From some of those new clones we mentioned earlier. Also farmed organically near the old Adobe at Bien Nacido.)

'02 Solomon Hills Pinot Noir *(Grown by the talented Bien Nacido crew with all those clones mentioned earlier on a site a few degrees cooler than BNV.)*

'02 Dierberg Vineyard Pinot Noir

(A full range of clonal varieties producing very low yields.)

'02 Garys' Vineyard Pinot Noir

(Pisoni clone farmed by Gary Pisoni and Gary Francioni on a cooler site than Pisoni vineyard.)

'02 Evelyn Pinot Noir *(From the Mt. Eden clone on a remote hillside site at BNV blended with just the right amount of Solomon Hills.)*

Summer Release:

'02 T. Solomon Wellborn Pinot Noir

September Release:

'02 Santa Maria Valley Chardonnay

'02 Talley-Rincon Chardonnay

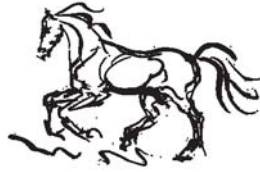
'02 La Colline Pinot Noir

'02 Pisoni Pinot Noir

'02 La Grand Colline Pinot Noir

'02 Bien Nacido Vineyard Hillside Estate Syrah

TANTARA Winery



ORDER FORM 2002 VINTAGE Spring 2004 Release

Name _____ Date _____
 Address _____
 City, State, Zip _____
 Phone _____ Email _____

Method of Payment: Check (please make check payable to: Tantara Winery)
 Credit Card: Mastercard Visa American Express

Credit Card #: _____ Exp. Date _____

Signature _____

	BTL	CASE	SUBTOTAL
2002 Bien Nacido Chardonnay - \$30/ \$360			
2002 Dierberg Vineyard Chardonnay - \$38 / \$456			
2002 Santa Maria Valley Pinot Noir - \$30 / \$360			
2002 Bien Nacido Pinot Noir - \$42 / \$504			
2002 Bien Nacido - Adobe Pinot Noir - \$45 / \$540			
2002 Dierberg Vineyard Pinot Noir - \$45 / \$540			
2002 Solomon Hills Pinot Noir - \$45 / \$540			
2002 Garys' Vineyard Pinot Noir - \$48 / \$576			
2002 Evelyn Pinot Noir - \$70 / \$840			
		Subtotal	
		10% SPECIAL EVENT CASE DISCOUNT	
		Subtotal	
		Shipping (FedEx Ground: \$25/case - \$8 /1-4Btls - \$16 /5-8 Btls)	
		Tax @ 7.75%	

Thank you!
www.tantarawinery.com