

2005 Rio Vista
Pinot Noir



Rio Vista Vineyard, Santa Rita Hills

<i>Appellation:</i>	Santa Rita Hills – Santa Barbara County
<i>Vineyard Site:</i>	26 acres -Two 13ac sections – North and South with westerly exposures. Elevation: 400ft. The site is on the southern flank and east end of the appellation at the base of the Santa Rosa Hills, 22 miles from the coast. Coordinates: North Vineyard: 34 36 31 N 120 14 43 W South Vineyard: 34 35 45 N 120 14 50 W
<i>Soil:</i>	Virgin sandy loam to sandy clay loam
<i>Clone/Rootstock:</i>	667,115, 2A on 101/14 and 110R
<i>Vineyard blocks:</i>	North – 667, South - 115, 2A. Both sections planted in 1999
<i>Vineyard mgmt.</i>	N/S and E/W rows, 8x4 spacing, 1361 vines per acre Vertical shoot positioning, spur pruned, unilateral cordon
<i>Harvest:</i>	September 9-24; average yields 3.25TPA
<i>Juice statistics:</i>	25.5 brix, pH3.45, TA .70
<i>Vinification:</i>	Hand sorted 100% destemmed Open top fermenters 1-3 ton size with two daily punch downs. Yeast : RC-212 Malo: Indigenous 16 months in 40% new French oak- Francois, Remond, Rousseau. Bottled 1/24/07 unfinned and unfiltered.
<i>Wine profile:</i>	100% Pinot Noir, alcohol 15.1%
<i>Case production:</i>	295

Tantara Winery

4747 Ontiveros Lane, Santa Maria, California 93454
Tel: (805) 938-5051 ♦ Fax: (805) 938-0036 ♦ [http:// www.tantarawinery.com](http://www.tantarawinery.com)