

2009 Pinot Noir  
Rio Vista



*Rio Vista Vineyard, Santa Rita Hills*

<i>Appellation:</i>	Santa Rita Hills – Santa Barbara County
<i>Vineyard Site:</i>	26 acres -Two 13ac sections – North and South with westerly exposures. Elevation: 400ft. The site is on the southern flank and east end of the appellation at the base of the Santa Rosa Hills, 22 miles from the coast.  Coordinates: North Vineyard: 34 36 31 N 120 14 43 W South Vineyard: 34 35 45 N 120 14 50 W
<i>Soil:</i>	Virgin sandy loam to sandy clay loam
<i>Clone/Rootstock:</i>	667,115, 2A on 101/14 and 110R
<i>Vineyard blocks:</i>	North – 667, South - 115, 2A. Both sections planted in 1999
<i>Vineyard mgmt.</i>	N/S and E/W rows, 8x4 spacing, 1361 vines per acre Vertical shoot positioning, spur pruned, unilateral cordon
<i>Harvest:</i>	September 9 <sup>th</sup> -18 <sup>th</sup> ; average yields 2.5 TPA
<i>Juice statistics:</i>	25 brix, pH3.5, TA: 5.8g/L
<i>Vinification:</i>	Hand sorted 100% destemmed Open top fermenters 1-3 ton size with two daily punch downs. Yeast : RC-212 Malo: Indigenous 16 months in 40% new French oak- Francois, Remond, Rousseau. Racked Once. Bottled 3/3/2011. Unfined and unfiltered.
<i>Wine profile:</i>	100% Pinot Noir, alcohol 14.7%
<i>Case production:</i>	270
<i>Retail Price:</i>	\$52/bottle

**Tantara Winery**

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